

National Power Corporation REQUEST FOR QUOTATION (SMALL VALUE PROCUREMENT - 53.9)

October 17, 2023

Sir/Madam:

Please provide us with your best quotation for the items as specified in the Terms of Reference (TOR) for PR No. <u>S1-TOR23-006</u> Ref. No. <u>S1P73024- LB00351</u> and submit the same in a sealed envelope to be dropped in the designated drop box at the Bids and Contracts Services Division (BCSD), Ground Floor, Diliman, Quezon City on or before <u>9:30 AM</u> of <u>24 October 2023</u>.

The following documents must be submitted together with your quotation:

1. PhilGEPS Registration, whichever is applicable:

For Platinum Members:

2. Valid and Updated Certificate of PhilGEPS Registration (This should include the attached "Annex A"). In case the Mayor's Permit in the said Annex "A" is expired, a valid/updated Mayor's Permit must also be submitted.

For Red or Blue Members:

- a. Valid Mayor's Permit showing the expiry date
- b. PhilGEPS Registration Number ;
- 3. Other documents: _ <u>Please refer to the attached ADDITIONAL TOR</u>

Additional Documentary Requirements, if applicable:

Omnibus Sworn Statement (use attached Form) (For Total ABC of AbovePhP 50,000);

Latest Income Tax Return / Business Tax Return (For Total ABC of Above PhP 500,000);

- Professional License/Curriculum Vitae (for Consulting Services only);
- PCAB License (for INFRA Projects only);

The Warranty Period shall be: Please refer to the attached TOR

In case of a failed bidding, a re-bidding maybe conducted without prior notice to any previous bidder(s).

For further inquiries, please contact the BAC Secretariat, <u>Mr. Keano Angelo D. Bernabe</u> at telephone no/s. 8 - 921-3541 loc 5776 / with e-mail address at <u>kadbernabe.npc@gmail.com or bcsd@napocor.gov.ph</u>

Very truly yours,

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TATTY. MELCHOR P. RIDULME Chairman, Bids and Awards Committee



NATIONAL POWER CORPORATION BIR Road cor. Quezon Avenue, Diliman Quezon City 1100, Philippines Tel. Nos. (632) 8921-3541 to 80 • Fax No. (632) 8921-246 Website: <u>www.napocor.gov.ph</u>







Republic of the Philippines NATIONAL POWER CORPORATION

TERMS OF REFERENCE ALTERNATIVE MODE OF PROCUREMENT (SMALL VALUE PROCUREMENT - 53.9)

1. Scope of Works: PRNO.S1-TOR23-006/REF NO. SVP 73/024 - 148 00357

For the SUPPLY OF LABOR AND MATERIALS FOR THE CONSTRUCTION/FABRICATION OF LUBE OIL RACKS WITH ROOFING

ltem No.	DESCRIPTION	QTY.	U/M	ABC (PhP)
1	CONSTRUCTION/FABRICATION OF LUBE OIL RACKS	.1	LOT	460,000.00
	TOTAL AMOUNT			460,000.00
•	Please see attached ANNEX "A" End User's Term of Re Specification. Mode of Award: Lot Award. Bidders are required and reminded to strictly state/incl Proposal the requirements in the Terms and Conditions Terms of Reference (TOR) to wit: - Payment Terms - Delivery Period - Price Validity - Delivery Point - Warranty	eference ude in ti s stated	Initial Initia	

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APPROVED BUDGET FOR THE CONTRACT: PHP 460,000.00

2. Delivery Period

Delivery Period shall not be later than Thirty (30) Calendar Days upon receipt of the Notice to Proceed.

3. Delivery Point

Items shall be delivered at TORRIJOS DPP, BRGY. CAGPO, MARINDUQUE

4. Bid Submission

The Bidder shall submit their bids through their authorized representative or in the manner of submission as prescribed in the RFQ.

5. Late Blds

Any Bid submitted after the deadline for submission and receipt of Bids shall not be accepted by NPC.

AFG-LOG-004.A01 Rev. No. 0 Page 1 of 4 SUPPLY OF LABOR, TOOLS, SAFETY EQUIPMENT AND MATERIALS FOR THE CONSTRUCTION OF / FABRICATION OF LUBE OIL RACKS WITH THE FOLLOWING CONDITIONS AND SCOPE:

A. REFER TO THE ATTACHED PLANS AND DRAWINGS FOR THE DETAILS AND DIMENSIONS MATERIALS TO BE USED:

B. ALL CIVIL WORKS, ARCHITECTURAL AND PLUMBING MUST BE IN ACCORDANCE TO NATIONAL BUILDING CODE OF THE PHILIPPINES, AS APPLICABLE.

C. ALL ELECTRICAL INSTALLATION MUST BE IN ACCORDANCE TO ELECTRICAL CODE OF THE PHILIPPINES, AS APPLICABLE.

D. PLANS AND DRAWINGS MUST BE APPROVED OF MUNICIPAL ENGINEERING OFFICE INCLUDING PAYMENT OF PERMITS AND OTHER CLEARANCES, AS APPLICABLE.

E. SITE INSPECTION IS NECESSARY FOR INTERETED BIDDER FOR FURTHER INFORMATION AND CLARIFICATIONS ON THE PROJECT. CERTIFICATE OF SITE INSPECTION SHALL BE SUBMITTED WITH BIDDER'S QOUTATION.

F. ANY REVISION ON THE PLANS MUST BE APPROVED BY NPC REPRESENTATIVE.

G. OTHER REQUIREMENTS SEE ATTACHED (ANNEX A)

A. The list of key personnel shall include the following minimum requirements:

a.1 One (1) Project/Site Engineer

Registered Civil Engineer who had supervised at least a project similar in nature as to the type of the proposed project. Must have at least 3 years professional as Civil Engineer on similar project.

a.2 One (1) Safety Officer 2

Construction Safety Officer who has completed at least forty (40) hours of Construction Safety and Health Training (COSH) from Occupational Safety and Health Center (OSHC) of Safety Training Organizations (STOs) accredited by the Department of Labor and Employment (DOLE).

B. The list of construction equipment (owned or leased) shall include the following minimum requirements:

b.1 Welding Machine (at least 300 A)- 1 unitb.2 Concrete Mixer (1 bagger)- 1 unitb.3 Oxyacetylene cutting outfit- 1 unitb.4 Bar Cutter (25 mm Ø capable)- 1 unitb.5 Concrete Vibrator (at least 3.5HP)- 1 unit

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SECTION VI

TECHNICAL **SPECIFICATIONS**





PROJECT HIGHLIGHTS

TECHNICAL SPECIFICATIONS

SECTION VI

BID DOCUMENTS SECTION VI - TECHNICAL SPECIFICATIONS CONSTRUCTION / FABRICATION OF LUBE OIL RACKS WITH ROOFING FOR TORRIJOS DP LuzP2221456Sf

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SECTION VI - TECHNICAL SPECIFICATIONS

PH – PROJECT HIGHLIGHTS

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SECTION VI - TECHNICAL SPECIFICATIONS

PH – PROJECT HIGHLIGHTS

PH-1.0 PROJECT HIGHLIGHTS

PH-1.1 General

This section covers the general technical requirements for furnishing all supervision, labor, materials, supplies, tools and equipment in accordance with specifications contained herein and as shown on the accompanying drawings to complete the CONSTRUCTION / FABRICATION OF LUBE OIL RACKS WITH ROOFING FOR TORRIJOS DPP.

The Contractor shall accept full responsibility for its work in the performance qualifications, specifications, documentation, reports, fabrication, corrosion protection, cleaning, shop testing, preparation for shipment, field testing, warranty provisions and compliance with the applicable codes and standards and the requirements of this specification.

The Contractor shall strictly observe the general requirements of the specification in conjunction with the specific requirements specified in the relevant specifications.

PH-1.2 Project Location

The project is located in the existing Torrijos Diesel Power, Marinduque.

PH-1.3 Scope of Work

The works and services to be performed under this Contract shall essentially consist of, but not limited to the following:

Architectural Works

- a) Concrete and Masonry Works;
- b) Supply and installation of pre-painted corrugated roofing sheets;
- c) All other works and services required to complete the project.

Civil Works

- a) Moving-in including furnishing, supervision, construction, operation and maintenance of general construction facilities and moving-out thereof after completion and acceptance;
- b) Structural excavation and backfilling works for all concrete footings;
- c) Fabrication and installation of steel trusses;
- d) Fabrication and installation of lube oil racks;
- e) Concreting of flooring;
- f) All other works and services required to complete the project.
- g) Demobilization and removal/clearing the Contractor's equipment and construction camp/facilities



PH-1.4 Contract Period

The Supplier shall complete the works as herein specified within Sixty (60) calendar days. The contract period is inclusive of five (5) unworkable days considered unfavorable for the execution of the works. The total contract duration shall be reckoned from the date of contract effectivity as specified in the Notice to Proceed.

PH-1.5 **Contractor's Classification**

The Contractor must have a valid Philippine Contractors Accreditation Board (PCAB) license of at least "CATEGORY D - GENERAL BUILDING" and registration classification of at least "SMALL B -BUILDING AND INDUSTRIAL PLANT".

The Contractor must have undertaken contracts/projects such as fabrication of warehouse racks and/or construction of shed with similar metai works.

PH-1.6 **Minimum Required Personnel**

For the duration of the contract, the Contractor shall have the following minimum required personnel assigned to the project:

a. One (1) Project Engineer

Registered Civil Engineer who had supervised at least a project similar in nature as to the type and cost of the proposed project within the last 10 years. Must have at least 3 years professional experience as Civil Engineer on similar project.

b. One (1) Safety Officer 2

Construction Safety Officer who has completed at least forty (40) hours of Construction Safety and Health Training (COSH) from Occupational Safety and Health Center (OSHC) or Safety Training Organizations (STOs) accredited by the Department of Labor and Employment (DOLE).

Valid Professional Regulations Commission (PRC) license for professional personnel. Construction Safety and Health Training Certificate from OSHC/STOs accredited by DOLE for the Safety Officer shall be submitted and included as an attachment in the Standard Form NPCSF-INFR-09 List of Key Personnel Proposed to be Assign to the Contract.

The above key personnel must either be employed by the Bidder or contracted by the Bidder to be employed for the contract to be bid.

PH-1.7 **Minimum Required Construction Equipment**

The list of construction equipment (owned or leased) shall include the following:

- 1 unit

- 1 unit

- 1 unit

a. Welding Machine (300 Amp) - 1 unit - 1 unit

- b. Concrete Mixer (1-bagger)
- c. Oxy-acetylene gas cutter
- d. Bar cutter (25 mm φ capable)

e. Concrete Vibrator (3.5 hp)



PH-1.8 Building/Occupancy Permit and other Licenses and Permits imposed for the Contract

All forms of taxes, such as value added tax (VAT) including Local Government Unit (LGU) licenses and permits, and others that may be imposed by the Philippine Government or any of its agencies and political subdivisions in connection with Contract shall be for the account of the Contractor. NPC shall provide assistance to the Contractor in securing the needed documents for the permits/licenses or approvals.

Whenever Building/Occupancy Permit is required at the <u>place where the</u> <u>subject building/structure is located or to be erected</u>, the Contractor shall apply, process, submit and bear all costs and charges to the corresponding fees/incidental services of the required documents in securing a building permit.

For Building/Occupancy Permit purposes, the assigned Project Manager or designated representative of NPC shall be the signatory for the Owner's Representative/Procuring Entity and Full-time Inspector and Supervisor for the Construction Works. The Manager of the DDD or designated representative of NPC shall be the signatory of the Project Specifications and the drawings and design analysis/computation of Architectural, Structural, Electrical, Mechanical & Plumbing. While the Contractor will be the signatory for the Bill of Quantities/Cost Estimates. NPC may opt to require the contractor to provide the professional/eligible personnel to sign the permits especially but not limited to project with construct and design contract. The Contractor at his own expense shall bear all the costs and charges needed to comply with the said documents. The Contractor shall not be relieved on its responsibility with regards to the reliability and integrity of the project concern. BID DOCUMENTS SECTION VI - TECHNICAL SPECIFICATIONS

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SECTION VI

TECHNICAL SPECIFICATIONS FOR ARCHITECTURAL WORKS

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SECTION VI - TECHNICAL SPECIFICATIONS

AW – ARCHITECTURAL WORKS

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SECTION VI - TECHNICAL SPECIFICATIONS

AW-1.0 GENERAL ARCHITECTURAL REQUIREMENTS

AW-1.1 General

The work to be done under this section shall include the furnishing of all labor, materials, equipment, tools, storage and stockyards of the pertinent materials and structural components and other incidentals for all architectural works enumerated hereunder, as shown on the accompanying drawings or as otherwise directed.

The work shall be performed and completed with high quality workmanship, in accordance with generally accepted modern practice in carpentry fenestrations, tinsmithing, plumbing, painting, landscaping and masonry work, etc. notwithstanding any omission from these Specifications or drawings.

Materials and structural parts that the Contractor shall supply and install, and which will be incorporated in the structure shall be new and unused. They shall be suitable for their intended purpose and appropriately matched to each other complying with all applicable regulations, quality and dimensions standards. Defective work is not acceptable.

AW-1.2 Submission of Samples

At least one (1) month before the start of any installation or application of materials, the Contractor shall submit samples of materials for all sections for evaluation and approval. No work shall be done until after samples are approved by the NPC Representative in writing. All work must strictly conform to approved samples as to quality, texture, color and finish.

Failure of the Contractor to comply with the preceding stipulation shall not entitle them of any extension of time nor any claim whatsoever for any delay in the work after rectification due to disapproval of work.

To avoid unnecessary delay, it is suggested that the orders and/or purchase of imported or local materials shall be made within sufficient period in order that adequate supply is available at any time when needed.

AW-1.3 Substitution of Materials

The Contractor shall submit a written request for substitution of materials in lieu of those specified when deemed very necessary and urgent. Such request shall indicate the reasons for substitution. No substitute material shall be used without written authorization from the NPC Representative.

The Contractor shall submit written request for substitution at least one (1) month before such materials are actually needed. Such request shall be accompanied by samples to be substituted and corresponding certification.

No price increase will be allowed for a better kind of material.



AW-1.4 Certification of Materials

The Contractor shall submit to the NPC Representative signed certificates from manufacturer or sole distributor of equipment and materials to be furnished and installed by the Contractor, certifying as to the kind, quality, rated capacity, quantity, performance and other descriptions of the equipment and materials delivered under a receipt number and date. No equipment or materials shall be erected, installed or applied such as electrical fixtures and accessories, concrete reinforcing steel, cement, G.I. and C.I. pipes, valves and fittings, plumbing and sanitary fixtures, building materials and finishes, paint and waterproofing, etc., without the required certificates.

AW-1.5 Other works which even if not specifically mentioned in the Section and Bill of Quantities shall be included:

- The measurements for the execution and payment of the Works, including provisions of the measuring equipment and the engagement of labor
- Connecting up of water, gas and electricity from the mains of the site indicated by the NPC Representative to the points of use
- Provision of small equipment and tools
- Safeguarding the Works against surface water, which shall normally be reckoned with, and its possible necessary removal
- Protecting the Works from heat, wind and rain
- Protection and safety measures required
- Protecting the executed works and the items handed over the execution of same from damage and theft up to the time of acceptance
- Supplying of the operational materials
- Supplying of consumable stores
- Supplying of fitting dowels
- Supplying of simple type pipe covering, e.g., in the shape of pipe sheathings with corrugated cardboard and the like
- Supplying and fitting of pipe fastening elements, e.g., pipe clips, hangers, etc.
- installing and dismantling as well as providing all framework and scaffolds
- Making blackouts on concrete
- Chemical preservation of timber
- Instructing the operating and maintenance personnel

NOTE:

The above provisions are general for all types of buildings. The Contractor shall be guided accordingly by the applicable provisions in the specifications and what is shown in the drawings for each type.

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AW-1.6 Measurement and Payment

Measurement for payment for different items in Architectural Works will be based on the areas, lengths, volumes and quantity placed and accepted by the NPC Representative.

Payments for each architectural item will be made at the corresponding contract unit price per square meter, linear meter, cubic meter and number of pieces/sets, for the pertinent items under Architectural Works in the Bill of Quantities.

Payment shall constitute full compensation for all labor, materials, equipment, tools and incidentals necessary for the completion of each work.



AW-2.0 CONCRETE MASONRY WORKS

AW-2.1 General

The work to be done under this section shall include the furnishing of all labor, materials, equipment, tools and other incidentals to complete the work.

Concrete masonry units of the type and thickness indicated shall be provided and shall be properly coordinated with the work of other trades. The source of supply for material which will affect the appearance of the finished work shall not be changed after the work has started.

Masonry units shall be handled with care to prevent chipping and breakage. Storage piles shall be so located as to avoid being damaged by construction operations and traffic. Cement and lime shall be stored off the ground under watertight cover until ready for use. Damaged materials shall be rejected.

AW-2.2 Materials

Concrete Hollow Blocks shall be of standard manufacture, machine-vibrated, fine and even textured and well-defined edges.

Unless otherwise shown on the drawings, concrete hollow blocks to be used shall conform to the requirements of ASTM Specification C-129 Minimum Compressive Strength of not less than 4.48MPa average of the fine specimens.

Mortar Proportions:

Cement mortar for laying concrete hollow blocks shall consist of one (1) part Portland cement, one-fourth (1/4) part lime and three (3) parts sand. Only sufficient water to make a workable mix will be permitted.

- a) Masonry grout for filling cells of concrete blocks shall consist of one (1) Portland cement, one-fourth (1/4) part lime, three (3) parts sand to which three (3) pea gravel is added by volume. Mortar materials shall be accurately measured by volume and thoroughly mixed until evenly distributed throughout the batch mechanical mix. The actual mixing time shall not be less than two minutes.
- b) Intersecting hollow blocks walls and partitions shall be bonded by overlapping units on alternative course or by the use of 6.3mm (1/4") diameter ties at 610mm (24") O. C. every second course (maximum) anchored in filled cells.

Concrete lintel beams shall extend 305mm (12") beyond both sides of the opening and reinforced with four 12.7mm (1/2") bars placed over and below window openings.

- a) Concrete studs, reinforced with one 12.7mm (1/2") diameter bar, shall be placed at both sides of all window and door openings.
- b) All horizontal reinforcement shall be tied to vertical reinforcement.
- c) Reinforcement shall be as specified in Section "Structural Steel".

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Cement shall be Portland cement of approved brand conforming to ASTM Specifications C150, Type I or Type IP.

- a) Lime shall be made with pulverized and quicklime or with hydrated lime.
- b) Sand shall be clean, washed and free from deleterious substances.
- c) Water for mixing shall be clean and potable.

AW-2.3 Installation

Laying of all masonry units shall be plumbed, leveled and accurately spaced. All units shall be wetted before laying. The block should be laid on full mortar bedding and in such a way that no cracks are formed between the blocks and the mortar at the time the blocks are placed. All joints should be filled with mortar at the time it is laid. Any horizontal and vertical CHB wall reinforcements shall be anchored to concrete works by means of 10mm (3/8") by 609mm (24") long dowels. Embedding of anchor bolts, expansion shields, conduits, etc. shall be done as the erection progresses.

Cutting and patching of masonry required to accommodate the work of other trades shall be performed by masonry mechanics.

Finishing of all hollow block wall surfaces to be applied with cement plaster will be cleaned and evenly wet slashed with a wash of neat cement and sand followed by 1:2 cement mortar mix 10mm (3/8") thick which shall be applied with a wooden float.

AW-2.4 Concrete Lintel

Unless otherwise indicated, provide concrete lintels over all openings in concrete unit masonry walls. Lintels shall be cast-in-place and reinforced with longitudinal bars at the bottom, and of sizes as indicated on the plans. Concrete works shall conform to Concrete Works of these Specifications.

AW-2.5 Testing of CHB

Test samples from every 500 units shall be taken at random from the CHB to be used before installation. The testing shall be performed by a laboratory approved by the NPC Representative and the cost thereof shall be charged to the account of the Contractor. Concrete hollow blocks represented by such samples, failing to meet the requirements under the latest edition ASTM 6129 shall be rejected.

AW-2.6 Measurement and Payment

Measurement and payment for **Concrete Hollow Blocks** including its reinforcing bars will be based on the area in place and accepted by the NPC Representative.

Payment will be made at the corresponding contract unit price per square meter for the pertinent items under Architectural Works in the Bill of Quantities.



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AW-3.0 PAINTING AND VARNISHING

AW-3.1 General

The work to be executed under this section shall include the furnishing of all materials, labor, tools and ladders, scaffolding and other facilities necessary for the satisfactory performance of all work necessary to complete all painting and finishing of all surfaces throughout the interior and exterior of the building, except as otherwise specified.

The Contractors, providing the labor, materials or both for this project are specifically referred to the General Contract plans, to the General Conditions of the specifications, to all the Sections of the Specifications and to the various other sub-contract documents which may affect the completion of any sub- contract work. In the absence of a complete agreement between subcontractors, supply dealers or others affected by the construction of this project, the General Contractor shall be held responsible for the co-ordination of all the work.

The Contractor shall examine all sections of this specification and perform all paintings called for therein.

All woodwork in ceiling, partitions, handrails, cabinet work, grill work, mouldings and others as specified by the NPC Representative shall be painted/varnished.

AW-3.2 Inspection of Surfaces

Before starting the work, the Contractor shall inspect all surfaces to be painted. If the surfaces cannot be put in proper condition to receive paint by customary cleaning methods or sanding or sparkling, the Contractor shall notify the NPC Representative in writing. The NPC Representative will cause these defects to be reminded. The commencing of the work by the Contractor indicates his acceptance of the surfaces to be painted and assumes responsibility for the rectification of any unsatisfactory finishing, resulting from his negligence.

AW-3.3 Materials

All paint materials shall meet the requirements of the Philippine National Standard Specifications for Paintings.

Paints shall be brought to the Site in tightly closable, convenient, original containers, if nothing to the contrary is stipulated in the Specifications. The containers shall be marked in a durable manner with the following particulars:

- Maker
- Paint and relevant thinner
- Gross and net weights
- Date of supply by the maker's factory

The openings of the containers shall leave enough room for a stirring appliance.

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All containers shall be kept tightly closed until the contents are to be used. Immediately prior to use of the contents and before pouring into smaller containers for working purposes, any skin shall be removed and the contents stirred thoroughly, if necessary, with a stirring appliance.

Paints, thinners and filling cements which are not required for immediate use shall be protected against the action of frost and heat.

Only thinners supplied by the makers of the paint or those described by them as suitable shall be use for adjusting paints to working consistency. The instructions of the maker shall be followed in this respect.

Paint and filling cements shall be used in accordance with the maker's instructions.

The Contractor shall obtain from the manufacturer and shall submit to the NPC Representative a paint manufacturer's guarantee for the quality of each painting material and that each coat of paint is compatible with previous and subsequent coats.

Paints which do not have to be prepared by mixing several constituents just prior to use shall be brought to the Site in such a state of readiness that they need only be adjusted to brushing or spraying consistency to meet the relevant working conditions (e.g., temperature), by adding the particular thinners in accordance with the maker's instructions.

With the exceptions of ready-mixed materials in original containers, all mixing shall be done at the job site. No materials are to be reduced or changed except as specified by the Manufacturer of said materials.

The quality of the paints shall be such that they form no solid sediment and at most a slight skin in unopened original containers within 6 months - calculated from the marker's delivery date. A paint which has formed a solid sediment or more than just a slight skin in the unopened original containers by the time of use or which cannot be processed satisfactorily shall not be used. A sediment shall be regarded as solid if it cannot be dispelled quickly and completely by stirring.

The use of white zinc (lithophones) will not be allowed.

A place will be designated by the NPC Representative for the storage of paint materials and tools. Whenever it may be necessary to change the location of this storage place, the Contractor shall promptly move to the newly designated place. The storage space floor shall be adequately protected from damage and from paint. Paint shall be covered at all times, safeguards taken to prevent fire.

AW-3.4 Colors and Samples

All colors shall be subjected to the approval of the NPC Representative. Tinting of matching colors shall be done under the supervision of the NPC Representative. In all cases, a sample shall be applied on the job and the



NPC Representative must give his approval before work is commenced. If required, three panels, 200 mm x 250 mm (8" x 10") of each color and finish shall be prepared in advance, with the NPC Representative. "Of color selected" shall be understood as all coats specified herein.

AW-3.5 Workmanship

All work shall be done by skilled mechanics with high quality workmanship. All paints shall be evenly applied so as to be free from sags, runs, crawls or other defects. All painting materials shall be meet the requirements of stress and shall be in accordance with the relevant standards. All coatings shall be of proper consistency and well brushed out so as to show the minimum of brush marks, except varnish and enamel which shall be uniformly flowed on. All brushes shall be clean and in good condition, with heavy brushes preferred. Light brushes shall not be permitted.

Paint shall be thoroughly stirred so as to keep the pigment evenly in suspension when paint is being applied.

No painting shall be done under conditions that are unsuitable for the production of good results. No oil painting shall be done in damp weather.

Application of succeeding coats shall strictly follow the over-coating times specified by the paint manufacturer. If no specific data are available, all coats shall be thoroughly dry before painting shall be applied. At least twenty-four (24) hours shall be allowed between coats. Exterior painting under damp/wet conditions is not allowed.

Painting coat as specified are intended to cover the surfaces perfectly, if surfaces are not fully covered, further coat shall be applied to attain the desired evenness of the paint application.

All parts of moldings and ornament shall be left clean and true to details. All finish shall be uniform as to sheen, color and texture, except when glazing is required.

AW-3.6 Protection

The Contractor shall protect the work of all other trades against damage or injury by his employees, or by his materials, tools or utensils used in connection with this contract. Any damage done by him shall be repaired at his own expense, without additional compensation beyond the contract price.

The Contractor shall note that some damage to paintwork during shipment, storage, and building-in and particularly during grouting of the steel lining is unavoidable and the application of all protective treatment shall be programmed accordingly. Care shall be taken to remove salt crystal liable to become deposited during the sea transport and/or storage at seaport by thorough washing with clean fresh water. Before any coat of paint is applied, the surface shall be prepared as hereunder described, so that it is clean and free from all deleterious matter and completely dry.



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The Contractor shall be responsible for the complete shop and field coats. Shop coats shall be checked for good quality and where necessary, before proceeding with the painting or coating operations at Site, the Contractor shall clean and repair, including smooth trowel, all shop coats which are defective or damaged.

Protect all parts of the building from paint drops by using clean drop cloths and remove all paint inadvertently placed or dropped on exposed surfaces without damage to same. Close various spaces while painting and exclude dust until finish is dry.

Plumbing systems shall not be used to wash paint brushes or containers.

Temporary or permanent welding shall not be permitted on areas where the welding will damage paint or other protective coatings, unless the areas of coatings which would be damaged thereby are accessible for repairing and inspection. Materials which have been painted shall be handled with care and protected as necessary to preserve the coating in good conditions.

AW-3.7 Paint Application

Materials, which are subject to working instructions, shall be treated according to these instructions, unless stipulated differently by the relevant paint manufacturer:

Paint, gloss and coating may be worked manually or by machines, unless a particular execution has been stipulated in the Specifications.

Paint, gloss and coat shall be bond firmly and be of even surface without scars and strips.

The surface shall be smooth, if not otherwise stipulated in the Specifications, such as finely or coarsely granulated.

Any paint, gloss or coating shall be applied without filling to create a uniform surface or, when gloss is being applied, a flowing surface with the required materials according to instruction manuals, of white or light shade, unless otherwise stated in the Specifications.

Top finish shall be high gloss, unless otherwise stated in the Specifications.

If flat levels are to be formed, the prime coated surfaces shall be completely being covered with suitable undercoat filler ribbed and smoothed.

Primer protective coating shall be applied on woodwork according to manufacturer's instruction. If several coats are requested, the preceding coat shall need to be dried before applying the subsequent one. This does not apply for wet-on-wet techniques.

Drying periods prescribed by the manufacturer shall be observed, for open surfaces, as well as for edges or irregular surfaces. All edges at doors, windows, skirting, sockets, etc., shall be of sharp and straight line.

New concrete and masonry surfaces must be thoroughly naturalized either by brush or spray with a solution of 2 kg. of zinc sulfate to each gallon of water.



Surfaces so treated shall be tested to ascertain that alkalinity is removed; otherwise a second treatment with the same solution shall be applied. Within 24 hours after drying, all crystals on the surface must be brushed off applying the prime coat.

Metal works shall be kept clean and free from corrosion following installation. Abraded surfaces shall be retouched prior to finish painting, using the same type of paint as prime coat. Galvanized metals shall be weathered or pickled with the approved metal primer in accordance with printed instruction of the manufacturer.

Where components parts of steel or aluminum alloys meat, joints shall be sealed so that no moisture can penetrate between the contact surfaces.

Rivet and bolt heads, protruding corners, sharp section edges and places of difficult access shall be pre-treated.

The paint shall be applied in coats which are as uniform as possible.

The first priming coat shall be applied by brush. Further coats shall be applied by brush if nothing to the contrary is stipulated in the Specifications. Smaller and specially shaped brushes shall be used for rivet and bolt heads, protruding corners, sharp section edges and places of difficult access.

When applying paints by spray-gun, the object to be sprayed shall not be contaminated by water or oil in the compressed air.

In paint systems involving coats, the various coats of paints shall be distinguishable from each other by their shade.

All coats of print shall be applied only to clean, dry and non-greasy surfaces. In multi-coat paint systems, the coat last applied shall always be sufficient dry, free from any superficial moisture and from dust and dirt before applying the next text coat; only when using the moist oil type of paints may it be necessary for the previous coat to be hard dry.

The Contractor shall inform the NPC Representative in good time before starting to apply the next coat so that the NPC Representative shall have the opportunity of approving the previous coat.

Painting work shall not be carried out at a temperature below +5 °C and above 50 °C. In addition, painting work shall not be carried out on surface affected by the action of rain, fog and moisture or water of condensation; work started on such surfaces may not be continued until the surfaces to be painted are completely dry.

AW-3.8 Painting Systems

All surfaces which are required by the Finish Schedules or specifications to be painted, or otherwise finished, shall be given coats of paints or varnish as specified herein. Individual directions printed on the label of the approved paint and varnish shall be strictly followed. Paint thinner or linseed oil of the same brand as the paint to be thinned shall be used.

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All materials, supplies and articles furnished shall be the standard products of superior quality, All constituent materials shall conform to the applicable provisions of the latest edition of ASTM Specifications.

The following list indicates painting materials of special compositions considered suitable for various parts of the works.

Concrete and Plastered Surface

Any concrete, cement plaster exposed to high humidity 3 coats of a highly weather-resistant synthetic resin-based paint. The first coat shall contain from 5% to 20% thinner as the surface requires.

All concrete (walls, foundations, etc.) backfilled with soil or submerged.

- 1 coat of coal-tar epoxy.
- 2 coats of a mineral-filled water-resistant coat-tar epoxy.

Concrete, cement plaster, etc. exposed to oil, surface shall be dry, if possible sandblasted, clean and slightly roughened.

- 1 coat with a plastic-modified hydraulic mortar.
- 2 coats of an oil-resistant synthetic resin-based paint.

Concrete exposed to Mechanical and Chemical attack.

- 1 coat of colorless 2- pack epoxy-based paint; this shall contain from 10% to 20% thinner as the surface requires.
- 2 coats of 2-pack epoxy-based paint.

Concrete flooring exposed to mechanical wear and oil.

3 coats of chlorinated rubber-based paint. The first coat shall contain 15% thinner.

Internal concrete, plastered walls exposed to abrasion.

3 coats of an oil-free, synthetic resin-based, dust-binding paint. Concrete flooring subject to minor mechanical wall.

2 coats of an oil-free, synthetic resin-based, dust-binding paint. Internal plastered ceilings and walls.

2 coats of a polyvinyl-acetate dispersion type, non-chalking paint. First coat shall contain up to 30% thinner of clean, fresh water as the surface requires.

Wooden Surfaces

- a) Exterior Parts N/A
- b) Surface shall be smoothed down with adhesive; if machine sanding is involved, a sanding is involved, a sanding sealer to bind the fibres shall be applied; the surface shall also be dry and free from dust,
 - 1 coat of fungicide and bactericide ingredients after first coat.



- 2 coats of synthetic resin-based lacquer with white active plgments.
- c) Interior Parts Application of varnish on wooden interior walls, partitions, T&G ceiling panelling and closets/cabinets.

All materials, supplies and articles furnished shall be the standard products of a known manufacturer approved by the NPC Representative.

- First Coat. Fill open grained wood with natural wood paste fillers, as is, or mixed with oil-wood stain to obtain desired shade. Apply along the grain within 30 minutes. Let dry overnight and sand lightly.
- 2) Second Coat. Apply any one (1) of the colors of oil-wood stain: oak, walnut, marble, and mahogany. Dry overnight and sand lightly.
- 3) Third Coat. Spray required coats of lacquer sanding sealer. Let dry for 30 minutes and sand to smooth.
- Choice of any of the following topcoats:
 - Clear flat lacquer for standard flat effect.
 - Clear dead flat lacquer for complete flat lacquer.
 - Super dead flat lacquer for complete flat lacquer.
 - Clear gloss lacquer for standard gloss effect.
 - Water white gloss lacquer for brilliant crystal-clear effect.
 - Versatile spar varnish for glossy thick coating also applicable for exterior wood surfaces.

When spraying under high humid conditions, add up to ten per cent (10%) by volume of lacquer thinner retarder to prevent blushing of lacquer products.

Steel Surfaces

Details are given General Technical Requirements.

AW-3.9 Measurement and Payment

Payment shall be based on what is called for in the Bidding Form.

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AW- 4.0 ROOFING AND SIDING SHEETS

AW- 4.1 General

The Contractor shall furnish all labor, materials, and operations including tools, other implements and accessories for the complete installation of roofing sheets wherever indicated in the drawings.

Installation shall be performed by skilled workmen in accordance with the construction and shop drawings and the manufacturer's standard.

Shop drawings and manufacturer's catalogue showing product standards and technical data will be provided by the Contractor to the NPC Representative for approval.

AW- 4.2 Materials

Material for roofing and siding sheets shall be weather, rust free and nonflammable. It shall be 2.0 mm thick Metallic Plastic long span rib type roofing sheets. Thickness shall be determined as specified in the drawing that shall range from 1.0mm to 2.5mm thick.

Bent sheets such as flat barge caps, flashing, ridge rolls, capping and moldings that serve as its accessory components shall have the same composition with the roofing and sidings sheet of which minimum thickness shall be 1.5mm.

Gutters likewise shall have the same material composition with thickness of 2.0 mm unless otherwise specified in the drawings.

AW- 4.3 Workmanship

Installation of the roofing shall be done by the manufacturer or his authorized installer in strict accordance with the specification of the manufacturer.

AW- 4.4 Measurement and Payment

Measurement and payment for **Roofing and Siding Sheet** will be based on the projected area inspected and accepted by the NPC Representative. No measurement & payment will be made on hidden areas covered by side & end overlaps, the cost for these being included in the projected area.

Payment will be made at the corresponding unit price per square meter for pertinent items under Architectural Works in the Bill of Quantities.



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SECTION VI

TECHNICAL SPECIFICATIONS FOR CIVIL WORKS



SECTION VI – TECHNICAL SPECIFICATIONS

CW – CIVIL WORKS

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TECHNICAL SPECIFICATIONS

CW – CIVIL WORKS

CW-1.0 GENERAL CONSTRUCTION FACILITIES

CW-1.1 Scope

This section covers the construction and/or maintenance of access roads, drainage system and other appurtenant structures, moving-in of the Contractor's construction equipment, setting up of the Contractor's camp and the disposition of the Contractor's various facilities at the end of the Contract.

CW-1.2 Moving-In

The Contractor shall bring to the site all his necessary construction equipment and plant and install all stationary construction equipment and plant at location and in the manner approved by the NPC. The Contractor shall submit sufficient detailed plans showing the proposed location of such stationary equipment and plant and other pertinent data. No installation of such stationary equipment shall be undertaken unless the corresponding plans have been approved by the NPC.

CW-1.3 Contractor's Camp Facilities

The Contractor shall provide and grade his camp site, construct his camp, employee housing, warehouse, machine and repair shops, fuel storage tanks and provide such related facilities and sanitary conveniences that the Contractor deems necessary for maintaining health, peace and order in the camp and work areas. The areas that may be used by the Contractor within the plant site shall be designated by the NPC.

The Contractor shall provide, maintain and operate, under competent direction, such camps and facilities as are necessary for the housing, feeding and accommodation of his employees.

CW-1.4 Water Supply

The Contractor shall, at his own expense, be responsible for the supply, installation, operation and maintenance of a safe and adequate supply of drinking and domestic water. Whenever there is a possibility of contamination of the water supply for drinking and domestic purposes, chlorination or some other approved methods of sterilization shall be carried out. The installation and maintenance of these services shall be subject to the approval of the NPC.

CW-1.5 Sewerage Disposal and Sanitation

The Contractor shall, at his own expense, be responsible for the installation operation and maintenance of an adequate sewerage disposal and sanitation system and shall provide adequate toilet and wash-up facilities for his employees at his camp and in the areas where work is being carried out.



The Contractor shall execute the work with due regard to adequate sanitary provisions and applicable codes and shall take all necessary steps to prevent the pollution of water in any spring, river, or other sources of water supply. All toilets or wash-up facilities shall be subject to the prior and continuing approval of the NPC.

CW-1.6 Fire Protection

The Contractor shall observe all necessary precautions against fire, shall provide and maintain at his own expense, portable fire-fighting equipment he may deem necessary, and shall comply with all applicable laws of the Philippines relating thereto.

In the event of an uncontrollable fire occurring in the area of the Contractor's operation, the Contractor shall have to extinguish the fire immediately at his own expense, to the full extent of the manpower and equipment employed under the contract at the time of the fire.

The Contractor shall indemnify NPC against all liabilities, claims, damages and/or lawsuits arising thereto.

CW-1.7 Construction Power

The Contractor shall be responsible for providing his own electric power supply required for construction and erection/installation. If power is available from NPC and should the Contractor elect to utilize the NPC's power supply, he shall make an arrangement with NPC concerned group as to the billing rates and other requirements needed for direct connection to NPC.

CW-1.8 Camp Security

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The Contractor shall provide his own security force to the extent that he deems necessary for maintaining peace and order in the camp and work areas and to safeguard materials and equipment. Nothing under the provisions of this paragraph shall relieve the Contractor from full responsibility for the maintenance of peace and order and protection of life and property in all areas where he operates.

CW-1.9 Construction Material Storage

The Contractor is required to put up warehouse(s) with capacities sufficient to store the construction materials required in the work. The warehouse(s) shall be specifically for this contract, notwithstanding his other facilities in the site that may serve the purpose.

CW-1.10 Removal of Camp and Construction Facilities

After the completion of the work covered by the contract and prior to acceptance of the completed work, the entire camp facilities of the Contractor, including its water supply system, electric distribution system, quarters, warehouses, shops, dining halls, commissaries, temporary shed and other facilities therein shall be removed by the Contractor. The site shall be cleared and cleaned as directed by the NPC.



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SECTION VI - TECHNICAL SPECIFICATIONS

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CW-1.11 Measurement and Payment

No separate measurement and payment will be made for the Contractor's Construction Facilities. The entire cost thereof shall be included in the various pay items in the Bill of Quantities.



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CW-2.0 CARE OF WATER DURING CONSTRUCTION

CW-2.1 Scope

In accordance with the specifications contained in this section or otherwise directed, the Contractor shall construct and maintain all necessary temporary drainage ditches and other temporary protective works and he shall also furnish, install, maintain and operate necessary pumping equipment and other devices to protect construction operations free from water coming from any source, including rain.

CW-2.2 Drainage and Dewatering

The Contractor shall be responsible for dewatering foundation areas so that work can be carried out on a suitably dry condition. The Contractor shall construct drainage ditches, holes, culverts, furnish, maintain and operate at his own expense all necessary pumps and other dewatering devices to keep all work areas free from water.

After the work is completed and before it is accepted by the NPC, the Contractor shall remove all pumping equipment and shall remove, fill or plug all temporary drainage structures as directed, all at his expense.

CW-2.3 Measurement and Payment

No separate measurement and payment will be made for the Care of Water During Construction operations. The cost of furnishing, constructing, maintaining, operating and removing of temporary drainage structures, pumping system and other dewatering devices necessary to keep construction operations free from water, shall be included in the various pay items in the Bill of Quantities for structures where such care of water is required.

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CW-3.0 ENVIRONMENTAL REQUIREMENTS FOR CIVIL WORKS

CW-3.1 Scope

This section pertains to the environmental and safety provisions, requirements and conditions that shall govern during the execution of all civil works under this project.

CW-3.2 General Conditions

The Contractor shall ensure compliance with the applicable environmental and safety regulations, as well as ECC conditions, during installation/construction of this project through the implementation of measures that include, but not limited to, the following:

- a) Designate a Safety Officer and a Pollution Control Officer who shall respectively handle all safety and environmental concerns of the project.
- b) Prepare and submit Construction Safety and Health Plan (CSHP).
- c) Properly manage debris and various waste generated during installation/construction, such as the following:
 - Dispose of demolition and construction debris in a designated or NPC approved disposal area(s);
 - Stockpile (and cover if possible) or haul to the designated and/or pre-developed dump sites (spoil disposal areas) that shall be provided with suitable drainage – equipped with sediment traps, stripped top soil, spoils from quarry/borrow sites and excavated materials;
 - Segregate solid wastes, such as empty cement sacks, scraps of tin or wood, used wires and other domestic garbage, for recycling or storage in NPC-approved temporary storage areas and further disposal to LGU-designated disposal sites.
 - Properly handle, store and dispose-off, through DENR-accredited transporter/treater, hazardous wastes i.e. used oils, paints, thinner, etc.
- d) Limit construction activities that generate excessive noise to daytime works only to prevent nuisance to nearby residents during rest hours.
- e) As far as practicable, undertake site stripping, grading and excavations during dry weather.
- f) Construction/Installation shall be carried-out in a manner where landslides and erosions are minimized.



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- g) Avoid unnecessary opening/clearing of areas outside construction sites or destruction of vegetative cover, especially cutting of existing trees; and to re-vegetate disturbed areas.
- h) Implement biological control measures such as maintenance of vegetation buffers (i.e. sodding of grass, planting of creeping vines, herbs, shrubs and trees) to shield streams/rivers from sedimentation; planting of vegetative cover over erodible surfaces; and planting of exposed sloping areas with shallow-rooted species like grasses, herbs or creepers.
- i) Locate fill slopes and spoil heaps away from drainage routes and properly remove/dispose the same as soon as practicable.
- j) Preserve or replace, if practicable, natural drainage patterns (when disturbed by civil works) with appropriate drainage channels.
- k) Convey oil-contaminated wastewater from workshops, garages, or gas filling stations through an oil trap (i.e. improvised oil-water separator) prior to discharge.
- I) Spray water, wherever and whenever necessary, to minimize dust generation.
- m) Provide PPEs and other safety provisions required by DOLE, for its project/site works.
- n) Take all necessary steps to prevent the pollution of groundwater and/or water bodies in the vicinity of the project site.

CW-3.3 Measurement and Payment

No separate measurement and payment will be made for the Contractor's compliance to the foregoing. The entire cost thereof shall be included in the various pay items in the Bill of Quantities.



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CW-4.0 STRUCTURAL EXCAVATION, FILL AND BACKFILL

CW-4.1 Scope

In accordance with the specifications contained herein and as shown on the drawings and otherwise directed, the Contractor shall perform all the required structural excavation, fill and backfill for the entire project, including the proper disposal of excess excavated materials.

CW-4.2 **Materials**

CW-4.2.1 Structural Excavation

No classification will be made on the materials excavated. The Contractor shall determine his/her unit bid price for structural excavation based on unclassified material regardless of the nature of the materials actually encountered and excavated.

CW-4.2.2 Structural Fill

a. Sand and Gravel Fill

The material shall be of the same classification as the sand and gravel base consisting of river sand and gravel as approved by the NPC. The composite material shall be free from vegetable matter and lumps or balls of clay, and shall be uniformly graded from coarse to fine in accordance with the grading requirements shown below:

Sieve Designation	Percentage by	
(Square Mesh Sieves)	Weight Passing	
50.0 mm (2")	100	
25.4 mm (1")	55-85	
9.5 mm (3/8")	35-60	
4.76 mm (No. 4)	25-50	
2.08 mm (No. 10)	20-40	
0.42 mm (No. 40)	8-20	
0.074 mm (No. 200)	2-8	

b. Structural Earth Fill

Structural earth fill shall consist of filling with suitable materials obtained from grading excavation or from borrow areas approved by the NPC.

CW-4.2.3 Special Foundation, if any

The NPC shall have the option to use one or both of the following materials for special foundations, whether or not shown on the drawings:

a. Lean Concrete

The strength of lean concrete shall be 13.79MPa or as designated by the NPC.





b. Selected Materials

Selected materials shall consist of compactable material which, when compacted, shall attain the required bearing capacity. The material could be a combination of earth and rock particles not greater than 8 cm including sandy clay, gravely clay, or shale, all approved by the NPC.

Bed materials for water pipes and/or drainage culverts shall use sand fills.

CW-4.2.4 Structural Backfill

<u>Backfill for Structures Other Than Pipes</u> – Material for backfill shall consist of compactable and approved material taken from grading and structural excavations. Any additional material needed shall be obtained from borrow areas proposed by the Contractor and approved by the NPC.

<u>Backfill for Sewerage and Drainage Pipes</u> – The layer of backfill materials immediately above, up to 60 cm. from the top of pipe, and on the sides of the pipe shall consist of selected material consisting of clay soil and/or other fine materials that are free from stone particles, roots, debris. The upper layer shall consist of compactable materials taken from pipe trench and other structural excavation.

<u>Backfill for Water Supply Pipes</u> – Backfill for water supply pipes shall consist of compactable materials taken from trench excavation and approved by the NPC.

CW-4.3 Construction

CW-4.3.1 Excavation

a. <u>General</u>

The Contractor shall notify the NPC sufficiently in advance before the beginning of any excavation so that a joint survey for baseline data and cross-sectional measurements can be undertaken on the undisturbed/natural ground surface. All excavation shall be carried out according to the lines, slopes and grades shown on the drawings. In case an increase or decrease in quantities occur as a result of changes made by the NPC to such lines, slopes, and grades, the provisions on Variation Orders under the General Conditions of Contract (GCC) shall apply.

After each excavation is completed or where replacement of unsuitable material below required foundation grade has been undertaken, the Contractor shall notify the NPC so that proper inspection and confirmatory test on the bearing capacity of the foundation material can be made. In no case that concrete, sewer, drainage or water supply pipe can be placed unless a written approval has been issued by the NPC.

Over-excavation performed by the Contractor due to his carelessness shall be filled and properly compacted with the suitable material approved by NPC, at no additional cost to NPC.



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b. Structural Excavation, Structure Other Than Pipes

The Contractor shall excavate the foundations to the specified side slopes and depths shown on the drawings, after which the NPC will conduct tests on the underlying material below foundation grade to determine the actual bearing capacity at such depth. If the required bearing capacity is not attained, the NPC shall instruct the Contractor to excavate further down until, in the opinion of the NPC, the bearing capacity is adequate to sustain the applied load on the foundation.

Compliance to such instruction shall not entitle the Contractor for additional compensation over and above the unit prices for excavation regardless of the nature of material excavated. For purposes of measurement, the applicable paylines for the excavation under this condition or situation shall be as shown on the drawings that show the paylines for excavation and special foundation materials.

c. Drainage and Sewerage Pipes and Cable Trench

The width of trench excavation for drainage and sewerage pipes and cable trench shall be as indicated on the drawings. All trench bottoms shall be excavated to the foundation grade indicated, regardless of the foundation material classification.

d. Water Supply Pipes

Trenches for main or feeder lines shall be excavated to the depth of no less than 0.25 meter on open ground and 0.60 meter under roadways and parking areas, both depths measured from the finished grade surface.

Service pipes shall be buried to a depth of at least 0.15 meter below grade line.

CW-4.3.2 Structural Foundation Fill

No fill materials shall be placed in any part of the fill foundation unless the foundations have been inspected and approved by the NPC. Fill materials shall be placed and spread in layer covering the entire length and breadth of the section under construction, each layer not to exceed 15 cm. in loose volume thickness and compacted thoroughly to the desired compaction as determined by the NPC. No succeeding layer shall be placed until the previous layer has been tested and approved, as to compaction, by the NPC.

CW-4.3.3 Special Foundations

If unsuitable material is encountered or if the foundation material is unsuitable such that the required bearing capacity of the foundation cannot be attained at the required elevation, further excavation shall be performed by the Contractor as stated in CW-4.3.1b.

Excavated materials below foundation grade shall be replaced at the direction of the NPC, either by lean concrete or by selected materials as mentioned in CW-4.2.3.



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Selected materials shall be placed in 15-cm layers and compacted until the required bearing capacity is attained.

CW-4.3.4 Backfill

1. Structures, Other Than Pipes

Excavated areas around structures for backfilling shall be backfilled with approved materials in horizontal layers, each not exceeding 15cm. (6") in loose volume thickness. Each layer shall either be moistened or dried as directed and thoroughly tamped with tampers having no less than 160 cm²of tamping area and weighing not less than 20 kg. The last layer shall be neatly brought up to the level of the adjoining finished grade surface.

In no case shall backfill be placed around concrete structures until after fourteen (14) days from placement of the concrete.

2. Drainage and Sewerage Pipes

After the pipes have been installed and grouted joints sufficiently cured, but in no case less than seven (7) days allowed for curing as specified in NSCP and the whole pipeline inspected, backfill materials specified herein shall be placed in layers as directed, each layer either dried or moistened as directed and thoroughly tamped. The backfill shall be brought up evenly on both sides of the pipe up to the top of the pipe and finally up to the finished grade surface.

3. Water Supply Pipes

After the pipeline has been installed and tested it shall be backfilled in layers as directed and compacted to the satisfaction of the NPC.

CW-4.4 Measurement and Payment

CW-4.4.1 Structural Excavation

Measurement for payment for structural excavation performed by the Contractor for structures (except drainage, sewerage and water supply pipes, and appurtenances of which cost of excavation and backfill is included in the cost of installed pipe and constructed appurtenances) will be based on the number of cubic meters of materials excavated.

For purpose of payment, all authorized excavation below foundation grade (like in the case of unsuitable materials encountered) shall be included in the measurement.

Payment will be made at the contract unit price for Structural Excavation in the Bill of Quantities, which payment shall constitute full compensation for furnishing all labor and equipment necessary for excavation work and proper disposal of excess material excavated.



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CW-4.4.2 Structural Foundation Fill

Measurement for payment for Structural Foundation Fill will be based on the number of cubic meters of fill materials placed within the neat lines as shown on the drawings.

Payment will be made at the contract unit price for the item, Sand and Gravel Fill/Base, in the Bill of Quantities, which payment shall constitute full compensation for furnishing, placing and compacting fill materials; labor which include spreading, compacting, etc., equipment and other incidentals necessary to complete the item.

CW-4.4.3 Special Foundations

Measurement for payment for lean concrete and/or selected materials placed within the pay lines for excavation will be based on the number of cubic meters in-place and accepted.

Payment will be made at the contract unit price for the corresponding item shown in the Bill of Quantities, which payment shall cover all costs for furnishing all labor, materials, equipment and tools necessary to complete the item.

CW-4.4.4 Structural Backfill

Measurement for payment for Structural Backfill (except backfill for drainage and sewerage pipes, appurtenances and other structures of which cost of backfill is included in the cost of installed pipes and appurtenances) will be based on the number of cubic meters of approved materials, backfilled, satisfactorily compacted and accepted. Any backfill material placed outside the pay lines for excavation to replace slides or over-excavation will not be paid.

Payment will be made at the contract unit price for the item, Structural Backfill, in the Bill of Quantities, which payment shall constitute full compensation for furnishing all labor, materials and equipment necessary for backfilling work.

CW-4.4.5 Trench Excavation and Backfill for Sewerage, Drainage and Water Supply Pipes and Cable Trench

No separate measurement and payment will be made for trench excavation and backfill for all sewerage, drainage and water supply pipes. Payment for trench excavation and backfill for pipes shall be included in the payment pertaining to pipes as shown in the Bill of Quantities.

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CW-5.0 CONCRETE

CW-5.1 Scope

In accordance with the specifications contained in this section, the Contractor shall furnish all materials, labor, equipment and tools and perform all concreting works in accordance with the drawings, or as otherwise directed.

CW-5.2 Class of Concrete

Class of concrete or strength shall be as indicated on the drawings, which shall conform to the minimum requirement for compressive strength indicated on the provision of NSCP for Concrete and, in no case, shall not be less than 20.7 MPa.

CW-5.3 Materials

CW-5.3.1 Cement

Cement for concrete works shall be furnished by the Contractor and shall conform to the requirements of the latest edition of the Standard Specifications for Portland Cement (ASTMC150).

Unless otherwise specified, cement shall be ordinary Portland Cement. Type I or Type 1P for general construction which concrete is not in contact with soils or ground water and Type II for concrete in contact with soil or ground water.

Changing of brand or type of cement within the same structure will not be permitted unless with prior permission and approval obtained from the NPC.

CW-5.3.2 Reinforcing Steel

The Contractor shall furnish all reinforcing steel of the sizes shown on the drawings and in accordance with the herein specifications for reinforcing steel.

CW-5.3.3 Water

Water for use in concrete shall be subject to the approval of the NPC. It shall not be salty and shall be reasonably clear and free from oil, acid, injurious alkali or vegetable matter.

CW-5.3.4 Aggregates

All coarse and fine aggregates shall consist of hard, tough, durable and clean, uncoated particles. All foreign materials and dust shall be removed by processing. Aggregates shall generally be rounded and reasonably free from thin, flat and elongated particles in all sizes and well graded from coarse to fine.



CW-5.3.5 Formwork

Timber, lumber and plywood to be used for falsework and formwork shall be sound and shall comply with the requirements of this specifications. Use forms where a smooth form finish is required. Lumber shall be square-edged or tongue-and-groove boards, free or raised grain, knotholes and the other surfaces defects. Steel when used shall conform to the requirements of the ASTM A36. Steel form surfaces shall not contain irregularities, dents, or sags.

Forms shall be wood, plywood, or steel. Wood forms for surfaces exposed to view in the finished structure and requiring a smooth form finish, shall be plywood. For unexposed surfaces, undressed square-edge lumber may be used. Forms for surfaces requiring special finishes shall be plywood, or shall be lined with plywood, a non-absorptive, hard-pressed fiberboard, absorptivetype lining or other suitable material. Plywood, other than for lining, shall be concrete-form plywood free of raised grain, torn surfaces, worn edges, patches, or other surface defects, which would impair the texture of the concrete surface. Surfaces of steel forms shall be free from irregularities, dents, and sags.

CW-5.4 Storage of Materials

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CW-5.4.1 Cement and Aggregates

All cement shall be stored, immediately upon delivery at the Site, in weatherproof building that will protect the cement from dampness. The floor shall be adequately raised from the ground and in buildings placed in the locations approved by NPC. Provisions for storage shall be ample, and the shipments of cement as received shall be separately stored in such a manner that allows the earliest deliveries to be used first and to provide easy access for identification and inspection of each shipment. Storage buildings shall have capacity for storage of sufficient quantity of cement to allow sampling at least twelve (12) days before the cement is to be used. Bulk cement, if used, shall be transferred to elevated air tight and weatherproof bins. Stored cement shall meet the test requirements at any time after storage when NPC orders retest. At the time of use, all cement shall be free flowing and free of lumps.

Handling and storing of concrete aggregates shall be such that segregation or inclusion of foreign materials is sufficiently prevented. NPC may require that aggregates be stored on separate platforms at satisfactory locations.

In order to secure greater uniformity of concrete mix, NPC may require that the coarse aggregate be separated into two or more sizes. Different sizes of aggregates shall be stored in separate bins or in separate stockpiles and relatively away from each other to prevent the material at the edges of the piles from intermixing.

CW-5.4.2 Reinforcing Steel

Reinforcing steel shall be stored in accordance with the specifications for reinforcing steel.



CW-5.5 Concreting

CW-5.5.1 General

The written approval of the NPC shall be secured prior to any concreting work. All concrete shall be poured on dry and cleaned surfaces.

CW-5.5.2 Formwork Construction

Forms shall be installed mortar and watertight, true to the dimensions, lines and grades of the structure and with the sufficient strength, rigidity, shape and surface smoothness as to leave the finished works true to the dimensions shown on the drawings or required by NPC and with the surface finish as specified.

The inside surfaces of forms shall be cleaned of all dirt, mortar and foreign material. Forms, which will subsequently be removed, shall be thoroughly coated with a release agent or coating prior to its use. The release agent shall be commercial quality form oil or other approved coating which will permit the ready release of the forms and will not discolor the concrete.

Formwork for concrete placed underwater shall be watertight.

Forms shall be constructed so that the form surface of the concrete does not undulate excessively in any direction. Undulations exceeding either 2 mm or 1/270 of the center distance between studs, joints, form stiffeners, form fasteners, or wales will be considered to be excessive. Should any form of the forming system, even though previously approved for the use, produce a concrete surface with excessive undulations, its use shall be discontinued until modifications, satisfactory to NPC's Representative, have been made.

Portions of concrete structures with surface undulations in excess of the limits herein stated may be rejected by the NPC.

Form fasteners consisting of bolts, clamps or other devices shall be used as necessary to prevent spreading of the forms during concrete placement. The use of ties consisting of twisted wire loops to hold the forms in position will not be permitted.

All formworks shall be provided with adequate clean-out openings to permit inspection and easy cleaning after all reinforcement has been placed. Where forms for continuous surfaces are placed in successive units, the forms shall be fitted over the completed surface to obtain accurate alignment of the surface and to prevent leakage of mortar. Panel forms shall be constructed so that they can be removed without damaging the concrete. All exposed joints, edges, and external corners shall be chamfered a minimum of 20 mm unless specified otherwise herein. Forms for heavy girders and similar members shall be constructed with a proper camber.



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<u>Coating</u>: Before placing the concrete, the contact surface of forms shall be coated with a non-staining mineral oil or suitable non-staining form coating compound or shall be given two coats of nitrocellulose lacquer, except as specified otherwise. Mineral oil shall not be used on forms for surfaces, which are to be painted. For surfaces not exposed to view in the finished structure, sheathing may be wetted thoroughly with clean water. All excess coating shall be removed by wiping with cloths. Reused forms shall have the contact surfaces cleaned thoroughly. Those that have been coated shall be given an additional application of the coating. Plaster waste molds shall be layered with two coats of the thin shellac or lacquer and coated with soft or thinned nonstaining grease.

<u>Tolerance and Variations</u>: The Contractor shall set and maintain concrete forms to ensure that, after removal of the forms and prior to patching and finishing, no portion of the concrete work will exceed any of the tolerances specified. Variations in floor levels shall be measured before removal of supporting shores. The Contractor shall make the necessary corrective measures for the variations resulting from deflection, or when the latter affects concrete quality or curing. The tolerances specified shall not exceed by any portion of the concrete surfaces; the specified variation for one element of the structure shall be considered unacceptable when it permits another element of the structure to exceed its allowable variations. Except as otherwise specified herein, tolerances shall conform to ACI 347.

CW-5.5.3 Placing Reinforcement

Reinforcing steel and embedded items shall be properly and securely installed prior to the placing of concrete.

In no case shall concreting start without prior inspection and approval by the NPC of the placed reinforcement and other embedded items.

CW-5.5.4 Mixing Concrete

Mixing of concrete shall conform to the requirements of ACI Code for Concrete Construction.

CW-5.5.5 Placing Concrete

Concrete shall be conveyed from mixers to the forms or to the place of deposit as rapidly as possible and by methods that will prevent segregation or loss of ingredients. There shall be no vertical drop greater than 1.5 meters except where suitable equipment like metal pipe or tremie is used. The pipe or tremie shall be kept full of concrete and its end shall be kept buried in the newly placed concrete. Chutes through which concrete is delivered to the structure in a thin, continuously exposed flow will not be permitted except for very limited or isolated sections of the work.

Earth surfaces, upon which concrete shall be placed, shall be cleaned, dry and thoroughly compacted before placing the concrete.



Rock surface, upon which concrete shall be placed, shall be thoroughly cleaned of loose or semi-detached or unsound rock particles. Before placing concrete, all surfaces shall be wetted thoroughly to keep them in a completely moist condition, after which leveling mortar of the same cement ratio as the concrete mix complete contact between concrete and the leveled surface.

CW-5.5.6 Finishing Concrete

After the concrete has been deposited, distributed and vibrated, the concrete shall be struck off and screened by mechanical means approved by the NPC. The finishing machine shall be of the screening and troweling type designed and operated both to strike off and to consolidate. Hand finishing may be employed when suitable finishing machines are not available. Finishing of concrete shall be done, as directed, to the satisfaction of the NPC.

All finished surfaces shall be tested with 3 meters straight edge and any variation of the surface from the desired crown or cross section shall be properly corrected.

CW-5.5.7 Removal of Forms

Formwork shall not be removed without the permission of NPC; where such permission, however, shall not relieve the Contractor of its responsibility for the safety of the work. Blocks and bracing shall be removed at the time the forms are removed and in no case shall any portion of the wood forms be left in the concrete.

Falsework removal for continuous structures shall be as directed by NPC but in which case shall be temporarily supported such that the structure is gradually subjected to its working stresses. False work shall not be released in any span until the strength specified hereunder is attained.

When concrete strength tests are to be used as basis for the removal of forms and supports, the compressive strength of concrete must meet the following minimum requirements:

	Min. Time	Min.% Strength
Centering under girders and beams	14 days	80%
Sides of beams and all vertical surfaces	1 day	70%
Floor Slabs	14 days	80%

The site shall be cleared of all debris and refuse resulting from work.

CW-5.5.8 Curing and Protection

Concrete shall be cured for a period of not less than fourteen (14) consecutive days by keeping the surfaces of concrete continuously (not periodically) wet. Where tongue and groove forms were used and left in place of curing, they shall be kept wet at all times prevent opening at the joints and drying out of the concrete.

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SECTION VI - TECHNICAL SPECIFICATIONS

CW-5.5.9 Sampling and Testing of Concrete

The Contractor shall furnish all materials, either separately or mixed, as required by NPC. Selection of materials and the making of test specimens shall be made under the supervision of NPC and delivered to NPC laboratory or any NPC-accredited testing agency at the Contractor's expense.

The expense of making and curing all concrete specimens including the materials comprising the concrete specimens shall be borne by the Contractor. The cost of shipping and testing the concrete shall likewise be at the expense of the Contractor.

No concreting work on the project will be permitted to be done until NPC signifies in writing that, following the performance of the necessary tests, he gives his approval to the use of all materials involve in making the concrete. As work progresses, test cylinders shall be fabricated from the concrete samples and tested in accordance with ASTM C31 and ASTM C39. At least one set of four (4) cylinders shall be made from each 10 cu.m of the concrete placed of each class. Also at least one set shall be made per day for each class of concrete placed each day.

Two (2) cylinders shall be tested at 28 days for specification compliance and one shall be tested at 7 and 14 days respectively for information. The acceptance test result shall be the average of the strength of the two cylinders tested at 28 days.

The compressive strength of the concrete shall be deemed acceptable if the average of any consecutive strength tests equals or exceeds the specified design strength (fc'), provided no individual test falls below the fc' by more than 3.50 MPa(500 psi) if fc' is equal or less than 5,000psi (35Mpa); or by more than 0.10fc, if fc' is more than 5,000 psi (35Mpa).

Concrete deemed to be not acceptable using the above criteria maybe rejected unless the Contractor can provide evidence, by means of core tests, that the quality of concrete represented by the failed test result is acceptable in place. Three (3) cores shall be taken in accordance with ASTM C42 and soaked for 24 hours prior to testing. Concrete in the area represented by the cores will be deemed acceptable if the average strength of the cores is equal to at least 85% of and no single core is less than 75% of the specified strength.

CW-5.5.10 Tolerances and Repair for Concrete Construction

Concrete structures shall be constructed to the lines shown on the drawings or where so required to suit actual field requirements. Any structure that does not conform to such lines shall be repaired or removed and made anew by the Contractor at no additional cost to the Corporation.

Repairs shall be made at surface imperfections due to faulty placing of concrete and cuts on the structures due to the removal of excess concrete on the lines shown on the drawings. Such repairs shall be made immediately after early stripping of the forms, after the imperfections have been identified and the methods of repair appropriately established.



CW-5.5.11 Second Stage Concrete

The second stage of concrete finishing shall be done only after the final installation of all pertinent equipment, anchorages, pipings, conduits and other embedded items as may be required for all electromechanical works.

CW-5.6 Measurement and Payment

Measurement for payment for Concrete, except concreting works that are associated to various construction and/or installation/erection works (i.e. equipment foundation and pedestals, perimeter wall footing and posts, etc.) included in the Bill of Quantities under separate pay item, will be based on the volume of concrete placed and accepted within the neat lines of the structure as shown on the drawings or in accordance with the manner of measurement set forth in the various sections of the Technical Provisions. No deduction will be made for rounded or beveled edges or space occupied by the metal items 10 sq. cm. or less in cross section, embedded in concrete.

Payment will be made at the corresponding contract unit price for the various items of concrete shown in the Bill of Quantities. Payment shall cover all costs for furnishing all labor, materials, including equipment and tools required for concreting work. Payment shall also include non-shrink cementitious grout and epoxy grout inside foundation block out and above engine base plate and care of water.

No separate measurement for payment will be made for formworks of which the cost shall be included in concreting works.



CW-6.0 REINFORCING STEEL

CW-6.1 Description

This work shall consist of furnishing, fabricating, and placing of steel reinforcement of the type, size, shape and grade required in accordance with these specifications and in conformity with the requirements shown on the Drawings or as directed by the NPC.

CW-6.2 Material Requirement

All material shall conform to the requirements hereinafter given. Certified test reports (mill test or other) shall be submitted to the NPC for all reinforcement steel used. These tests shall show the results of all chemical and physical tests made.

CW-6.2.1 Bar Reinforcement

Reinforcement bars for concrete shall be hot-rolled, weld able, deformed billetsteel bars conforming to the requirements specified in ASTM A615 and PNS 49 unless shown on the Drawings or as required by the NPC. The use of the cold twisted bars is not permitted. Bar reinforcement shall be shipped in standard bundles, tagged and marked in accordance with the Code of Standard Practice of the Concrete Reinforcement Steel Institute.

CW-6.2.2 Sampling

The NPC's Representative will sample reinforcement bars at the source of supply or at the point of distribution, and the Contractor shall notify the NPC in sufficient time in advance to permit sampling and testing before shipment is made. Three (3) samples from each size shall be taken at random representing five (5) tons or fraction thereof of each size.

CW-6.3 Construction Requirement

CW-6.3.1 Order List for Bent Bars

Before materials are ordered, the Contractor shall furnish all order lists and bending diagrams for the approval of the NPC. The approval of order lists and bending diagrams by the NPC shall in no way relieve the Contractor of responsibility for the correctness of such lists and such lists and diagrams. Any expenses incident to the revisions of materials furnished in accordance with such lists and diagrams to make them comply with the drawings shall be borne by the Contractor.

<u>Shop Drawings for Reinforcing Steel (ACI 315)</u>: Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions and details of bar reinforcing, accessories and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing steel.

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CW-6.3.2 Fabrication

Bent bar reinforcement shall be cold bent as shown on the drawings or as required by the NPC. Bars shall be bent around circular pin having the following diameters (D) in relation to the diameter of the bar (d):

Bars 6mm to 20mm	D=6d
Bars 25mm	D=8d
Bars 32mm	D=10d

Bends and hooks in stirrups and lateral ties may be bent to the diameter of the principal bar enclosed therein.

CW-6.3.3 Protection of Material

Steel reinforcement shall be protected at all times from injury. When placed in the work, it shall be free from dirt, detrimental scale, paint, oil or other foreign matter. However, when steel has on its surface easily removable and detrimental rust, loose scale or dust, it shall be cleaned by a satisfactory method, approved by the NPC.

Store reinforcement of the different sizes in racks raised above the ground with accurate identification. Protect reinforcing steel from contaminants such as grease, oil and dirt.

CW-6.3.4 Piacing and Fastening Reinforcement & Miscellaneous Material (ACI-301)

All reinforcement bars, stirrups, hanger bars, wire fabric, spirals and other reinforcing materials shall be provided as indicated in the drawing or required by the specification, together with all necessary wire ties, chairs, screws, supports, and other devices necessary to install and secure the reinforcement properly. All reinforcement, when placed, shall be free from rust, scale, oil, grease, clay, and other coatings, and foreign substances that would reduce or destroy the bond. Rusting of reinforcement shall not reduce the effective cross sectional area of the reinforcement to the extent that the strength is reduced beyond specified values. Heavy, thick rust or loose, flaky rust shall be removed by rubbing with burlap or other approved method, prior to placing, Reinforcement that has bends not shown on the project drawings or on approved shop drawings, or is reduced in section by rusting such that its weight is not within permissible ASTM tolerances, shall not be used. All reinforcement shall be supported and wired together to prevent displacement by construction loads or by the placing of concrete. Unless directed otherwise by the NPC, reinforcement shall not be bent after being partially embedded in hardened concrete. Detailing of reinforcing shall conform to ACI 315. Where cover over reinforcing steel is not specified or indicated, it shall be in accordance with ACI 318.

All steel reinforcement shall be accurately placed in position shown on the drawings or as required by the NPC and firmly held there during the placing and setting of the concrete. Bars shall be tied at all intersections except where spacing is less than 30 mm in each direction, when alternate intersections shall be tied. Ties shall fasten on the inside.



Distance from the forms shall be maintained by means of stays, blocks, hangers or other approved supports. Blocks for holding reinforcement from contact with the forms shall be pre-cast mortar blocks of approved shape and dimensions or approved chairs. Layers of bars shall, be separated by pre-cast mortar blocks or by other equally suitable devices. The use of pebbles, pieces of broken stone or brick, metal pipe and wooden blocks or metal chairs shall not be permitted. Unless otherwise shown on the Drawings or required by the NPC, the minimum distance between bars shall be 40mm. Reinforcement in any member shall be placed and then inspected and approved by the NPC before the placing of concrete commences. Bundled bars shall be tied together at not more than 1.80 meters intervals.

Reinforcement shall be placed accurately and secured. It shall be supported by suitable chairs and spaces or by metal hangers. On the ground, and where otherwise subject to corrosion, concrete or other suitable non-corrodible material shall be used for supporting reinforcement. Where the concrete surface will be exposed to the weather in the finished structure or where rust would impair the appearance or finish of the structure, all reinforcement supports, within specified concrete cover, shall be galvanized or made of a suitable non-corrodible material.

All placement or movement of reinforcing steel after placement, to positions other than indicated or specified, shall be subject to the approval of the NPC.

Concrete protection for reinforcement shall be as indicated, or if not indicated, in accordance with ACI 318.

The minimum concrete cover for reinforcement specified in the bid documents shall takes precedence over all permissible reinforcement placement variations; nothing in the variations listed below is to be constructed as permitting violation or compromise thereof:

а.	Height of bottom bars	±6mm above form
b.	Lengthwise positioning	±50mm of bars
C.	Spacing bars in walls and solid slabs	±25mm
d.	Spacing bars in beams and footings	±6mm
e.	Height of top bars	±6mm
f.	Stirrup spacing:	
	(1) For any one stirrup	±25mm
	(2) For over-all group	±25mm of stirrup

Anchors and bolts; including but not limited to those for the machine and equipment bases: frames or edgings, hangers and inserts, door bucks, pipe supports, pipe sleeves, pipe passing through walls, metal ties, conduits, flashing reflects, drains and all other materials in connection with the concrete construction shall, where practicable be placed and secured in position when the concrete is placed. Anchor bolts for machines shall be set to templates, shall be plumbed carefully and checked for location and elevation with an instrument, and shall be held in position rigidly to prevent displacement while concrete is being placed.

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CW-6.3.5 Splicing

Splicing of reinforcement shall be in accordance with ACI 318, except as indicated otherwise or modified herein. Where splices in addition to those indicated on the drawings are necessary, they shall be approved by the NPC prior to their use. Splices shall not be made in beams, girders, and slabs at points of maximum stress. Butt Splicing shall preferably be used over lapping for bar sizes larger than 32 mmΦ. Splices to be welded shall conform to AWS D1.4; certification of weld ability of the reinforcement by the manufacturer, shall be submitted to the NPC. If the Contractor elects to use butt splicing of reinforcing, he shall submit complete details of the process to be used by the NPC. If the butt splices are used the Contractor shall ensure that the splice meets the requirements specified herein by performing at least three splices which shall be submitted for tests to a testing laboratory that has been approved for such testing by the NPC. The cost of these shall be borne by the Contractor.

All reinforcement shall be furnished in the full lengths indicated on the Drawings. Splicing of bars, except where shown on the Drawings will not be permitted without the written approval of the NPC. When allowed, splices shall be staggered as far as possible and with a minimum separation of not less than 40 bar diameters. Not more than one-third of the bars may be spliced in the same cross section, except where shown on the Drawings.

Unless otherwise shown on the Drawings, bars shall be lapped a minimum distance of:

<u>Splice Type</u>	<u>Grade 40 Min.Lap</u>	But Not Less Than
Tension	24d	300mm
Compression	20d	300mm

Where d is the diameter of the bar. In lapped splices, the bars shall be placed in contact and wired together. Lapped splices will not be permitted at locations where the concrete section is insufficient to provide a minimum clear distance of one and one-third the maximum size of coarse aggregate between the splice and the nearest adjacent bar. Welding of reinforcing steel shall only be done if detailed on the Drawings or if authorized by the NPC in writing. Spiral reinforcement shall be spliced by lapping at least one and half (11/2) turns or by butt-welding unless otherwise shown on the drawings.

CW-6.4 Measurement and Payment

The quantity to be paid for shall be the calculated theoretical number of kilograms of reinforcement steel bars as determined from the net length of the steel shown on the drawings, incorporated in the concrete and accepted.

The weight of deformed bars will be computed from the theoretical weight of the same nominal size as shown in the following tabulation:

Designation	Size (mm)	Weight (kg/m)
#2	6	0.222
#3	10	0.616
#4	12	0.888



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#5	16	1.579
#6	20	2.468
#8	25	3.854
#9	28	4.833
#10	32	6.313
#11	36	7.991

Clips, ties, separators and other and related materials used for positioning and fastening the reinforcement in place as required by the NPC shall not be included in the weight-calculated payment under this item. If bars are substituted upon the Contractor's request and as a result, more steel is used than specified – only the amount specified shall be included.

When laps are made for splices, other than those shown on the drawings or required by the NPC and for the convenience of the Contractor, the extra steel shall not be measured nor paid for.

The accepted quantity shall be paid at the corresponding unit price for the item, Reinforcing Steel as shown in the Bill of Quantities which price and payment shall be made in full compensation for furnishing materials, labor, equipment and incidentals necessary to complete this item.



SECTION VI - TECHNICAL SPECIFICATIONS

CW-7.0 STRUCTURAL STEEL

CW-7.1 General

This section covers the fabrication, erection, and shop painting of structural steel in accordance with the AISC "Manual of Steel Construction" referred to herein. In the AISC "Manual of Steel Construction" referred to herein, the Specification for Design, Fabrication, and Erection of Structural Steel for Buildings," and "Structural Joints using A325 or A490 Bolts" shall be considered a part thereto.

CW-7.1.1 Submittals

<u>Shop Drawings</u> of all structural steel in five (5) copies for approval prior to fabrication of structural steel with complete information necessary for the fabrication and erection of the component parts of the structure including the location, type and size of all bolts and welds, member sizes and lengths, camber & connector details, blocks, copes, and cuts. Include all welds by standard welding symbols.

<u>Erection Plan</u> consists of descriptive data to illustrate the structure steel erection procedure including the sequence of erection and temporary shoring and bracing, and written description of the detailed sequence of all welding, including each welding procedure to be performed.

Certificates of Conformance for the following:

- Bolts, Nuts and Washers
- Welding Electrodes and Rods
- Paint
- Steel
- Certified Test Reports

<u>Chemical Analysis and Tensile Strength Test</u> of structural steel in accordance to ASTM A53.

For high strength bolts and nuts, the Contractor shall also submit chemical analysis, including tensile strength and hardness tests as required by ASTM A325.

CW-7.1.2 Delivery and Storage

All materials shall be handled, shipped and stored in a manner that will prevent distortion or other damages. Materials shall be stored in a clean and properly drained location and out of contact with the ground. Damaged materials shall be replaced or, when permitted by NPC, may be repaired in an approved manner at no additional cost to NPC.

CW-7.2 Materials

All the materials shall be of the best quality of their kind, well graded and within the allowable distortions. They shall be free from flakes, corrosion, scale of fragments that could reduce the resistance and durability or injure the external appearance. Except as modified herein, blast clean surfaces in accordance with SSPC SP6. Wash clean surfaces that become contaminated with rust, dirt, oil, grease or other contaminants with solvents until thoroughly clean. Ensure that steel to be embedded in concrete and surfaces when assembled, are free from rust, grease, dirt and other foreign matter.

CW-7.2.1 Steel

Materials shall conform to the respective specifications specified herein. Materials not otherwise specified herein shall conform to the AISC "Manual of Steel Construction".

Structural Steel:	ASTM A36
Steel Pipe:	ASTM A53, Type E or S, Grade B, ASTM A501
Steel W-Shape Piles (Soldier Piles):	ASTM A328

CW-7.2.2 Bolts, Nuts and Washers:

All bolts, nuts and washers shall be of hot-dip galvanized steel, in accordance with the following:

Bolts:	ASTM A307, Grade C or ASTM A36 for Anchor Bolts; ASTM A325 for Fastening Bolts		
Nuts:	ASTM A563, Grade A, heavy hex style, except nuts less than 38mm may be provided in hex style		
Washers:	ANSI B18.22.1, Type B		

CW-7.2.3 Accessories:

Welding electrodes and steel structural members shall use:

Rods	E70XX electrodes		
Non-shrink Grout	ASTM C827, non-metallic		

CW-7.3 Execution

CW-7.3.1 Fabrication

Structural steel fabrication shall be in accordance with the applicable provisions of the Specification for the Design, Fabrication, and Erection of Structural Steel for Buildings as set forth in the AISC "Manual of Steel Construction".

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SECTION VI - TECHNICAL SPECIFICATIONS

CW-7.3.2 Welding of Structural Steel Work:

All welding works shall be as indicated in the drawings and shall conform to AWS D1.1 - 77 "Structural Welding Code". Unless specified on the drawings, fillet welds shall be a minimum of 5 mm (3/16") and welding electrodes shall be with a tensile strength of 485 MPa.

All welding works shall be executed by the AWS D1.1 qualified welders, welding operators and trackers, whose workmanship shall be subject to the approval of NPC.

CW-7.3.3 Shop Painting

Except as otherwise specified, shop prime surfaces of all structural steel, except steel to be embedded in concrete or mortar. Surfaces to be welded shall not be coated within 12 mm from the specified top of the weld prior to welding. Insure that the surfaces are thoroughly dry and clean when the paint is applied. Do not paint on wet weather except under cover. Do not apply paint to steel, which is at a temperature that will cause blistering or porosity, or will otherwise be detrimental to the life of the paint. Apply paint with high quality workmanship, and coat all joints and crevices thoroughly. Prior to assembly, paint all surfaces that will be concealed or inaccessible after assembly.

Shop prime coat surfaces as soon as possible after cleaning. Apply one coat of inorganic zinc to a minimum dry film thickness of 100 microns.

• <u>Field painting</u>: When the erection work is complete, the heads of field bolts, all welds and any surface from which the shop coat of paint has become worn off or has otherwise become defective, shall be cleaned and thoroughly covered with one coat of shop coat paint. When the paint applied for touching up bolt heads and abraded surfaces has become thoroughly dry, apply two field coats of marine epoxy paint subject to the approval of NPC.

• <u>Marking</u>: Prior to erection, members shall be provided with a painted erection mark. In addition, connecting parts assembled in the shop for remaining holes in field connections shall be matched marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate erection markings in areas that will decrease member strength or cause stress concentrations.

CW-7.3.4 Erection

Except as modified herein, erect steel in accordance with the AISC "Manual of Steel Construction". Where parts cannot be assembled or fitted properly as a result of errors in fabrication or of deformation due to handling or transportation, report such condition immediately to the NPC's Representative and obtain approval there from for the methods of correction for straightening, including members of steel conforming to ASTM A514.

Drain Steel work properly; fill pockets in structures exposed to the weather with an approved waterproof material.

Provide safety belts and lines for workmen aloft on high structures unless safe working platforms or safety nets are provided.



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When calibrated wrenches are used for tightening bolts, calibrate them at least one each working day using not less than three typical bolts of each diameter. Do not use impact torque wrenches to tighten anchor bolts set in concrete.

Connections: Connections shall be executed as shown on drawing. In case, connections are not detailed, it shall be designed in accordance with AISC "Manual of Steel Construction". Build connections into the existing work. Punch, sub-punch and ream, or drill bolt holes.

Tolerances: Structural steel shall be furnished and installed to the lines and levels as shown on the drawings.

Any structure that does not conform shall be repaired, removed and/or erected anew by the Contractor at no additional cost to NPC.

Tolerances on structural steel shall be in accordance with the "Code of Standard Practice" of the AISC "Manual of Steel Construction".

CW-7.3.5 **Tests and Inspections**

Visual Inspection of Welding: After the welding is completed, hand or power wires brush welds, thoroughly clean them before the inspector makes the check inspection. Inspect welds with magnifiers under strong, adequate light for surface cracking, porosity, and slag inclusions; excessive roughness; unfilled craters; gas pockets; undercuts; overlaps; size and insufficient throat and concavity. Inspect the preparation of groove welds for adequate throat opening and for snug positioning of backup bars.

Non-Destructive Testing¹: In accordance with AWS D1.1 Twenty-five percent (25%) of the total number of joints, as selected by the NPC, shall be tested. If more than 20 percent of welds contain defects identified by testing, then all welds shall be tested by radiographic or ultrasonic testing, and to be approved by the NPC. When all welds made are required to be tested, magnetic particle testing shall be used only in areas inaccessible to either radiographic or ultrasonic testing. Retest defective areas after repair.

CW-7.4 **Measurement and Payment**

Measurement for payment for structural steel shall be based on the total kilogram of structural steel placed and accepted.

Payment will be made at the contract unit price for the item Structural Steel in the Bill of Quantities, which payment shall constitute full compensation for furnishing all labor, materials and equipment necessary to complete the item.

Not applicable on non-ontical structures/joints and as directed/required by NPC Design Engineer.

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6. Bid Prices

The bid price as indicated in the Quotation Form shall be fixed during the Bidder's performance of the Contract and not subject to variation or price escalation on any account. A Bid submitted with an adjustable price quotation shall be treated as non-responsive.

7. Bid Price Validity

Price Validity shall not be less than One Hundred Twenty (120) calendar days from date of bid submission.

8. Eligibility Criteria

- a. Bids shall be checked using the PASS / FAIL Criteria for Legal, Technical and Financial components.
- b. From the bids that were rated PASSED, the same shall be ranked and corrected for computational errors to identify the Lowest Calculated Quotation (LCQ).

9. Detailed Evaluation and Comparison of Bids

The LCQ shall be subjected to detailed evaluation against the Technical Specifications including arithmetical computations. Documents which are deemed not to comply with the requirements of the tender shall be considered non-complying.

10. Post-qualification

Submitted documents of the LCQ shall be subjected to post qualification evaluation. The bid that PASSED the Post-Qualification shall be declared as the Lowest Calculated Responsive Quotation (LCRQ).

11. Total Contract Price

The Total Contract Price shall be inclusive of all taxes and other related expenses / charges.

12. Notice to Supplier

- a. The supplier shall pick-up the Purchase Order (PO)/ Notice to Proceed (NTP) from NPC within two (2) calendar days from receipt of the Notice of Award.
 - b. Failure to secure the PO/NTP by the supplier within the said period will mean cancellation of the same and imposition of penalties as prescribed by law.

13. PO Effectivity

a. The PO Shall take effect immediately upon receipt of the PO / NTP by the supplier sent through fax as evidenced by the fax transmission receipt and as confirmed by the supplier's representative.

14. Terms of Payment

Terms of Payment shall be sixty (60) calendar days after submission of completing supporting documents.

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15. Warranty

The Contractor shall guarantee the workmanship for one (1) year.

16. Liguidated Damages

Where the supplier refuses or fails to satisfactorily complete the work within the specified contract time, plus any time of extension duly granted and is hereby in default under the contract, the supplier shall pay NPC for liquidated damages, and not by way of penalty, an amount equal to at least one tenth (1/10) of one percent (1%) of the cost of the undelivered/unperformed portion of the items/works for every day of delay. Once the cumulative amount of liquidated damages reaches ten percent (10%) of the amount of the contract, the procuring entity may rescind or terminate the contract, without prejudice to other courses of action and remedies open to it (Section 68 of the Revised IRR of RA 9184).

17. Liability of the Supplier

If after receipt of the Purchase Order, the supplier fails to deliver the goods, appropriate sanctions will be imposed as prescribed under Republic Act (RA) 9184 and its Revised Implementing Rules and Regulations (IRR).

18. Disclosure of Relations

The bidder shall comply with the provisions of Section 47 of RA 9184 and its revised IRR re: disclosure of relations.

19. Administrative Sanctions

Bidder shall likewise be imposed the rules as stated in section 69 (Imposition of administrative penalties) should there be infractions committed.

20. Reservation Clause

NPC reserves the right to accept or reject any bid, to annul the bidding process, and to reject all bids at any time prior to contract award, without thereby incurring any liability to the affected bidder/s.

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SUPPLIER'S BID QUOTATION (SMALL VALUE PROCUREMENT - 53.9)

To: The BAC Chairman:

I have read and examined the Terms of Reference for Purchase Requisition (PR) No/s. **S1-TOR23-006.** I agree with the conditions of the TOR and offer the following supplies with specific description:

ITEM NO.	DESCRIPTION OF ITEM / S TO BE SUPPLIED (INCLUDE BRAND NAME)	QTY	UNIT PRICE (PhP)	TOTAL PRICE (PhP)

Name and Signature of Authorized Representative Date _____

Company Name _____

Contact Details_____

e-mail address_____

Note: The bidder may use this form or its own company letter head following this format duly signed by the authorized representative when making the offer.